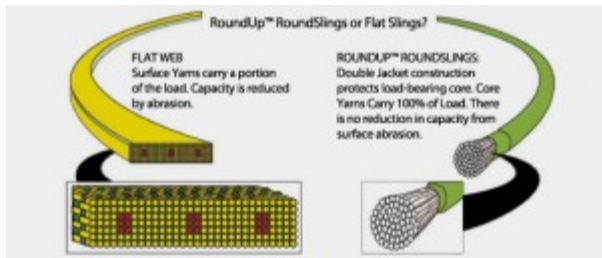


# RoundUp™ Round Slings



Liftex® RoundUp™ Round Slings offer the user the ultimate in lifting security and rigging ease. RoundUp™ Round Slings are constructed from a continuous loop of 100% polyester fiber.

Each RoundUp™ Round Sling is covered with a double polyester woven jacket to protect the load-bearing fibers from damage. Because the load-bearing fibers never come in contact with the load, they are protected from cuts, abrasions and ultraviolet degradation.

Each sling has a tough, resilient tag for quick and easy identification.

## **ADVANTAGES:**

- Reduce cost with less total rigging weight
- Easy handling and storage
- Reduce risk of back and hand injuries
- Cover abrasion will not reduce capacity
- Provides a strong grip on loads
- Provides a tighter choke with an easier release
- Capacities are color coded

## **EYE & EYE**

A versatile sling for general use with choker, basket, or vertical hitches.

## **ENDLESS**

A versatile sling for general use with unlimited rigging methods.

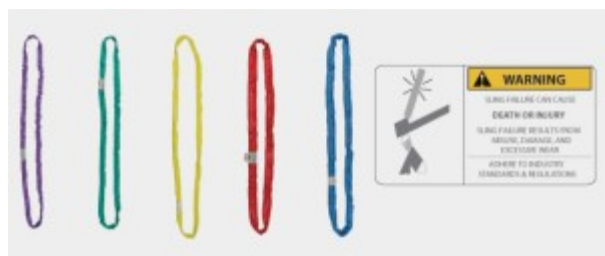
## **BRIDLE/MULTI-LEG**

Special purpose slings with multiple combinations.

## **BRAIDED ROUND SLINGS**

Braided round slings provide greater security in handling high-capacity loads.

# RoundUp™ Endless Round Slings



## ENDLESS (ENR)

Liftex® Endless RoundUp™ Round Slings are the most basic round sling, yet they offer great versatility. Endless round slings may be used in a vertical, choker or basket type hitch.

## ADVANTAGES:

- Reduce cost with less total rigging weight
- Easy handling and storage
- Reduce risk of back and hand injuries
- Cover abrasion will not reduce capacity
- Provides a strong grip on loads
- Provides a tighter choke with an easier release
- Capacities are color coded

**HOW TO ORDER: PART NUMBER X LENGTH (*LENGTH IS MEASURED BEARING POINT TO BEARING POINT*)**

*View Endless Round Sling Capacity Chart*

	Part Number	Vertical	Choker	Basket	Minimum Length	Approx. Diameter	Approx. WT / FT
PURPLE	EM01	2500	2700	5700	3'	.625"	0.3 LB
GREEN	EM02	5300	4300	16000	3'	.875"	0.4 LB
YELLOW	EM03	8400	6700	18800	3'	1.125"	0.5 LB
ORANGE	EM04	10600	8900	23200	3'	1.125"	0.6 LB
RED	EM05	13200	10600	26400	3'	1.375"	0.8 LB
WHITE	EM06	16800	13400	33600	6'	1.375"	0.9 LB
BLUE	EM07	21200	17000	42400	6'	1.625"	1.3 LB
ORANGE	EM08	25800	20800	50000	6'	1.750"	1.6 LB
ORANGE	EM09	31800	24800	62000	6'	2.125"	2.0 LB
ORANGE	EM10	40800	32000	80000	6'	2.350"	2.6 LB
ORANGE	EM11	51800	42400	106000	8'	3.150"	3.4 LB
ORANGE	EM12	66000	52800	132000	8'	3.950"	4.3 LB
ORANGE	EM13	90600	72000	180000	8'	4.800"	5.9 LB

# RoundUp™ Eye & Eye Round Slings



## RoundUp™ Eye & Eye Round Slings

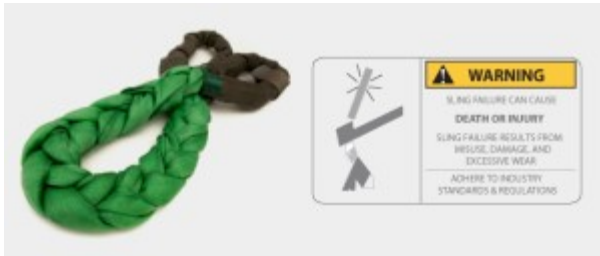
Liftex® Eye & Eye RoundUp™ RoundSlings are ideal where abrasion to the sling body is a problem. A tough, abrasion resistant sleeve is sewn to the body forming a loop at each end. They may be used in a vertical, choker or basket hitch.

**HOW TO ORDER: PART NUMBER X LENGTH (*LENGTH IS MEASURED BEARING POINT TO BEARING POINT*)**

*View Eye & Eye Round Sling Capacity Chart*

	Part Number	Vertical	Choker	Basket	Minimum Length	Body Width	Approx. WT / FT
PURPLE	EEB1	2680	2180	5280	3"	2.75"	0.4 LB
GREEN	EEB2	5380	4380	10680	3"	3.58"	0.5 LB
YELLOW	EEB3	8480	6780	16880	4"	2.58"	0.6 LB
TAN	EEB4	18600	15000	37200	4"	3.58"	0.7 LB
RED	EEB5	13200	10600	26400	5"	3.58"	1.0 LB
WHITE	EEB6	16800	13400	33600	7"	3.58"	1.1 LB
BLUE	EEB7	21200	17000	42400	7"	4.75"	1.6 LB
ORANGE	EEB8	29000	23000	58000	7"	5"	1.8 LB
ORANGE	EEB9	39000	31000	78000	7"	6"	2.2 LB
ORANGE	EEB10	48000	38000	96000	7"	6.5"	2.6 LB
ORANGE	EEB11	59000	47000	118000	8"	7"	3.6 LB
ORANGE	EEB12	68000	54000	136000	10"	8"	4.5 LB
ORANGE	EEB13	98000	78000	196000	10"	9"	6.1 LB

# Braided RoundUp™ Round Slings



Braided RoundUp™ Round Slings provide greater security in handling high-capacity loads while maintaining the qualities our other round slings offer. Braided RoundUp™ Round Slings are constructed using 3 (6-part) or 4 (8-part) Endless RoundUp™ Round Slings.

Braided RoundUp™ Round Slings offer superior performance in a vertical, choker, or basket hitch.

- Eyes are covered with abrasion-resistant polyester
- Soft, flexible and easy to handle
- Conform well to load
- Excellent strength-to-weight ration
- Capacities are color coded
- Each sling is tagged for easy identification

*\*LARGER SIZES AVAILABLE*

*View 8-Part Braided Round Slings Capacity Chart*

Capacity in lbs.								
Part Number	Color Code	Vertical	Choker	Vertical Basket	Minimum Length	Standard Eye Length	Approx. Weight per Foot	Width Under Load
8881	PURPLE	8000	7200	10800	5'	14"	1.4 lb.	3.50"
8882	GREEN	18000	14400	36000	5'	15"	1.85 lb.	4.30"
8883	YELLOW	28500	22800	57000	6'	18"	2.40 lb.	4.75"
8884	TAN	36000	28800	72000	6'	18"	2.85 lb.	5.20"
8885	RED	44000	35200	88000	7'	25"	3.0 lb.	6.00"
8886	WHITE	57100	45600	114200	7'	25"	4.4 lb.	6.25"
8887	BLUE	72000	57600	144000	9'	30"	6.25 lb.	7.50"
8888	ORANGE	85000	68000	170000	10'	33"	7.0 lb.	9.50"
8889	ORANGE	225000	180000	450000	10'	38"	9.75 lb.	13"

*View 6-Part Braided Round Slings Capacity Chart*

Capacity in lbs.								
Part Number	Color Code	Vertical	Choker	Vertical Basket	Minimum Length	Standard Eye Length	Approx. Weight per Foot	Width Under Load
6681	PURPLE	6700	5300	13400	5'	14"	1.1 lb.	3.25"
6682	GREEN	13900	10800	27900	5'	15"	1.45 lb.	3.75"
6683	YELLOW	21400	17100	42800	6'	18"	1.9 lb.	4.25"
6684	TAN	27000	21600	54000	6'	18"	2.25 lb.	4.50"
6685	RED	33600	26800	67200	7'	25"	3.0 lb.	5.25"
6686	WHITE	42800	34200	85600	7'	25"	3.5 lb.	5.50"
6687	BLUE	54000	43200	108000	9'	30"	4.95 lb.	6.63"
6688	ORANGE	63700	50900	127400	10'	33"	6.0 lb.	8.25"
6689	ORANGE	79000	63200	158000	10'	38"	7.75 lb.	11.0"

## Sling Protection - Wear Pads & Sleeves



Wear pads give a sling extra protection where it wears the most. They can be furnished in numerous materials, including leather, buffer web, polyester, felt, PVC, among others. Whether you are trying to protect your sling against wear and cutting or oil and dirt, Liftex® will offer you protection that best fits your needs.

### **Sliding Sleeves**

Sliding sleeves are ideal for handling material with sharp edges because the sleeve doesn't move when the sling stretches. Sleeves cover both sides of the sling and can be moved on the sling to where it is needed. Sleeves are available in many materials and in any length.

### **Flat & Round Quick Sleeves**

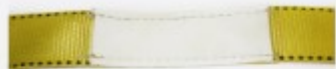
These heavy polyester or nylon sling covers have Velcro closures for quick and easy protection of slings and/or load from damage.

## Material Choices: Buffer Web / Nylon / Polyester / Leather / Super Pad

*Click to view*



**SUPER FELT WEAR PAD**



**PVC WEAR PAD**



**HEAVY WEB WEAR PAD**



**BUFFER WEB WEAR PAD**



**BUFFER WEB EDGE WRAP**



**FLAT QUICK SLEEVE**



**ROUND QUICK SLEEVE**



**FULLY WRAPPED EYE**



**BUFFER WEB EYE BUFFER**



**BUFFER WEB SLIDING SLEEVE**



**LEATHER SLIDING SLEEVE**

# RoundSlings - Specific Removal Criteria



## Specific Removal Criteria for Round Slings

The round sling shall be removed from service if any of the following are visible:

- Missing or illegible tag
- Acid or caustic burns
- Evidence of heat damage
- Melting, charring or weld spatters are present on any part of the roundsling
- Holes, tears, cuts, snags or embedded articles
- Broken or worn stitching in the cover which exposes core fibers
- Broken or damaged core yarn
- Excessive abrasive wear
- Knots in any part of the sling
- Discoloration, brittle or stiff areas on any part of the sling, which may indicate chemical, heat, or ultraviolet/sunlight damage
- Fittings that display excessive pitting, corrosion, or are cracked, bent, twisted, gouged or broken
- For hooks – see ASME B30.10 for removal criteria
- For fittings – see ASME B30.26 for removal criteria
- Other conditions and/or visible damage that cause doubt as to the continued use of the sling

**\*EACH IMAGE IS ONLY ONE EXAMPLE OF EACH TYPE OF DAMAGE**



**Round Sling Abrasion:**

Remove from service immediately.



**Round Sling Acid Burn:**

Remove from service immediately.



**Round Sling Burn:**

Remove from service immediately.



**Round Sling Cuts:**

Remove from service immediately.





**Round Sling Tears and Pulls:**

Remove from service immediately.



**Round Sling Weld Splatters:**

Remove from service immediately.